

# Work Order ID 64037

November 23, 2010 12:34:06 PM

Page 1

Item ID: D3942-3

Accept

Revision ID:

Item Name: Clip

Start Date: 11/24/10 Start Qty: 100.00

Required Date: 11/25/10 Req'd Qty: 100.00

Reference:

Approvals: Process Plan: *u*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D3942

Rev *A B*

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3942-1

Dwg Rev: *A*

Prog Rev: *A*

*B 10-11-22*

2-Deburr if necessary

*AA7 NOT PULLED*

*B10-11-23*

*B10-11-25*

*(104)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*B10-11-23*

*B10-11-25*

*(120)*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: D3942-3 PAR #: \_\_\_\_\_ Fault Category: Procl. eng. Control NCR: Yes No DQA: ✓ Date: 11-02-09  
 Resolution: SCVAP Disposition: Scrap QA: N/C Closed: ✓ Date: 11/02/10

NCR: <u>64037</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>10/14/24</u>	<u>#100</u>	Found At inspection qty x12 (all) parts are scrap not made to current Dwg. (mass to the A not the B).	<u>[Signature]</u>	-Scrap + Destroy qty x12 AND Replace in <u>115895</u> x120 pcs	<u>FA 10-11-09</u>	<u>[Signature]</u>	<u>[Signature]</u>	<u>11-11-25</u>
		w/o + FAZ sheets were never up dated. AND w/3 operator never checked to Dwg just to FAZ sheet.	<u>[Signature]</u>	-update w/o + FAZ sheets.	<u>FAZ w/3</u>	<u>[Signature]</u>	<u>[Signature]</u>	<u>10-11-15</u>
		Rev. All parts are 2.0" long should be 2.50". R.C: WRO not updated in a timely manner L.O.A.	<u>[Signature]</u>	Pink NCR required. N/A	<u>[Signature]</u>	<u>[Signature]</u>	<u>[Signature]</u>	

NOTE: Date &amp; initial all entries

# Work Order ID 64037

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Page 2

Item ID: D3942-3

Accept



Setup Start



Revision ID:

Item Name: Clip

Stop



Start Date: 11/24/10 Start Qty: 100.00



Cust Item ID:

Required Date: 11/25/10 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

10/11/25

Quality Control

counted  
~~Y12~~  
X120  
counted

140

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

10/11/25 120

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/26  
MF  
10-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

November 23, 2010 12:34:00 PM

Page 1

Work Order ID: 64037

Parent Item: D3942-3

Parent Item Name: Clip



Start Date: 11/24/10

Required Date: 11/25/10

Start Qty: 100.00

Required Qty: 100.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No			100	sf	124.5200	0.015	1.578947	1.8		

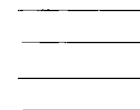


304/316 .050 Sheet



AB10-11-23

Location	Loc Qty	Loc Code
MAT	96	
116135	96	
MAT20	28.52	
111743	4.75	
113062	20.77	
115389	3	
112178		



104

115389

112178

AB10-11-25

120

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 64037
Description: Clip	Part Number: D3942-3
Inspection Dwg: D3942-3 . Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

**X**

## First Article

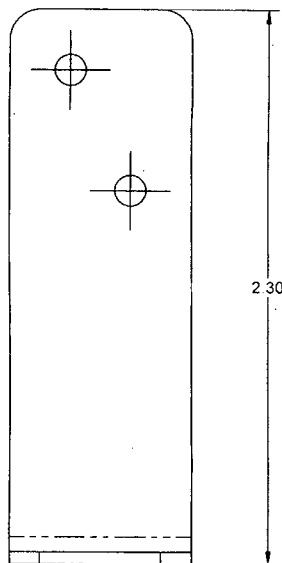
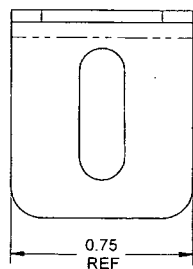
**X**

## Prototype

[illegible]

Measured by: RB	Audited by: S	Prototype Approval:
Date: 10-11-25	Date: 10/14/25	Date:

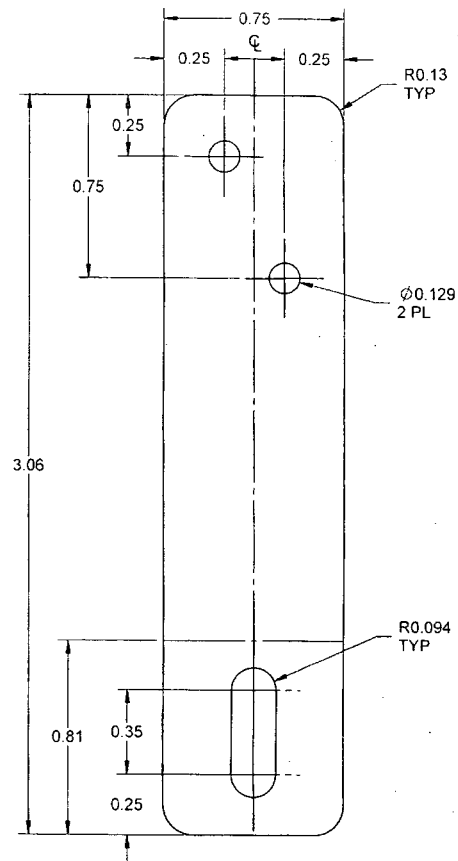
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



0.050  
REF

R0.06

**D3942-1F ANGLE**  
MADE FROM D3942-1F




**D3942-1F FLAT PATTERN**

**RELEASED**  
2010-11-23

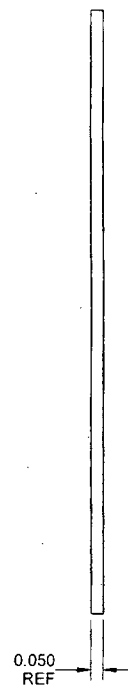
**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524  
18 GAUGE (0.050 THICK)  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 **B**
- 7) WEIGHT: 0.03 lbs

*WLB 64037*

B	REVISE LENGTH OF -3 PART, ZN C3-2; UPDATE IDENTIFICATION, ZN A7-1, A7-2	HS	10.11.19
A	NEW ISSUE	HS	09.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	 <b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED		DRAWING NO.	REV. 1
MFG. APPR.		D3942	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
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# **D3942-3 CLIP**

64037

**RELEASED**  
2010-11-23

## **NOTES:**

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- 7) WEIGHT: 0.03 lbs

B

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D3942</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>BRACKET</b>	NTS
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